

Automatic Handling International, Inc. is now in our 46<sup>th</sup> year of business supplying the Global Fortune 500 Consumer Products Manufacturing Industry. As a worldwide Original Equipment Manufacturer (OEM) of custom and patented handling and packaging systems.

We provide technologies that increase production, protect valuable products, and eliminate touches through automation. The success of our customers is the foundation of our business.

### Summary:

As one of our CNC Machinists, you will be responsible for programming, setup, and operation of CNC machinery to produce parts to print.

### Job Functions:

- ▶ Program Fanuc and Hiendenhain CNC machines
- ▶ Write G and M Code
- ▶ Operate jig saw and belt sander
- ▶ Operate air tools and various other power tools
- ▶ Operate 5 and 10 ton overhead crane and drive a forklift
- ▶ Read and interpret blueprints
- ▶ Utilize a computer to rotate and view 3D models at machining center
- ▶ Identify potential problems with designs and work with engineers to find solutions
- ▶ Must be able to perform tasks that include, but are not limited to : milling, turning, drilling, tapping, and deburring
- ▶ Machining tooling, components, and parts required per specifications
- ▶ Maintain clear working area and perform assigned machine maintenance as required
- ▶ Understand, adhere, and machine accurately to print tolerance and finish requirements
- ▶ Perform in process checks as required using precision measuring tool
- ▶ Capability to determine tooling condition, and determine if the tooling is running efficiently
- ▶ Deburr part, tap holes properly, ensure threads are correct and proper depth engagement, and part is cleaned before moving to the next operation
- ▶ Perform other work related duties as required

### Qualifications:

- ▶ High school diploma/GED or graduation from a certified technical school
- ▶ Skilled with use of calipers, micrometers, and depth mics
- ▶ Good working knowledge of converting decimals and fractions
- ▶ Comfortable using Windows PC
- ▶ Ability to lift approximately 50 pounds occasionally
- ▶ Experience with BobCAD v24, a plus
- ▶ Must have strong work ethic, be dependable, honest, and responsible
- ▶ Experience with numerically controlled machine operation
- ▶ Experience with manual machine operation
- ▶ Read and interpret prints accurately
- ▶ Excellent working knowledge of machining processes and in-depth understanding of tool and die manufacturing
- ▶ Knowledge of machining, and programming
- ▶ Understanding of Federal and State OSHA standards

## Technology:

- ▶ VMC Fadal CNC Machining Center
- ▶ Haas CNC Lathe
- ▶ Johnford CNC Lathe
- ▶ Asquith CNC Butler
- ▶ Solid Works 2017

## Work Environment:

- ▶ Clean shop with large work spaces
- ▶ Full canteen and lockers
- ▶ Team approach to problem solving
  
- ▶ Work overtime as needed

## Benefits:

- ▶ Medical, Dental, Vision, and Disability insurance
- ▶ 401(k) with generous company match
- ▶ Paid time off
- ▶ Prescription safety glasses and safety boot reimbursement program
- ▶ Personal tool purchase program through payroll deduction

## Interested?

Upload your resume at [www.automatichandling.com/employment](http://www.automatichandling.com/employment)

## Hours of Work:

- ▶ Second shift runs Monday – Thursday from 2:30 pm – 1:00 am
- ▶ Overtime will be scheduled on Fridays (if required)